



# 2016 HEAT TRANSFER VINYL

### APPLICATION INSTRUCTIONS

	DETAILS	PRODUCTION / APPLICATION	CARE INSTRUCTIONS / ACCESSORIES
EasyWeed*	Adheres to: •100% cotton • Poly/cotton blends •100% uncoated polyester •Leather	<ul> <li>Cut in reverse</li> <li>Weed</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply design, Peel backing, cover and reheat for 2-3 seconds</li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm with mild detergent</li> <li>Dry at normal setting</li> <li>Do not dry clean</li> <li>Do not bleach</li> </ul>
	Blade: Composition: Microns/Mils: 45°/60° PU 90/3.5	Temp: Pressure: Time: Peel: 305° F/150° C Medium 10-15 sec. HOT or COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
EasyWeed" Extra	Adheres to:  • 100% cotton • Poly/cotton blends  • 100% uncoated polyester • Leather  • Lightly siliconed nylon	Cut in reverse     Weed     Preheat garment for 2-3 seconds     Apply design, Peel backing, cover and reheat for 2-3 seconds	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm with mild detergent</li> <li>Dry at normal setting</li> <li>Do not dry clean</li> <li>Do not bleach</li> </ul>
	<b>Blade: Composition: Microns/Mils:</b> 45°/60° PU 90/3.5	<b>Temp: Pressure: Time: Peel:</b> 320° F/160° C Light-Medium 10 sec. HOT or COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
EasyWeed*	Adheres to: •100% cotton • Poly/cotton blends •100% uncoated polyester •Leather	<ul> <li>Cut in reverse</li> <li>Weed</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply design, Peel backing, cover and reheat for 2-3 seconds</li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm with mild detergent</li> <li>Dry at normal setting</li> <li>Do not dry clean</li> <li>Do not bleach</li> </ul>
	Blade: Composition: Microns/Mils: 45°/60° PU 90/3.5	<b>Temp: Pressure: Time: Peel:</b> 305° F/150° C Medium 15 sec. HOT or COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
EasyWeed Stretch	Adheres to:  • 100% cotton • Poly/cotton blends  • 100% uncoated polyester • Leather  • Lycra® / Spandex	<ul> <li>Cut in reverse</li> <li>Weed</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply design, Peel backing, cover and reheat for 2-3 seconds</li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm with mild detergent</li> <li>Dry at normal setting</li> <li>Do not dry clean</li> <li>Do not bleach</li> </ul>
	<b>Blade: Composition: Microns/Mils:</b> 45°/60° PU 90/3.5	Temp: Pressure: Time: Peel: 305° F/150° C Medium-Firm 15 sec. HOT or COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
EasyWeed" Foil	Adheres to:  • 100% cotton  • 100% uncoated polyester  • Poly/cotton blends  Shrinkage of textile due to laundering will cause	<ul> <li>Cut in reverse</li> <li>Weed</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply design, Peel backing, cover and reheat for 2-3 seconds</li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm with mild detergent</li> <li>Hang item to dry</li> <li>Do not dry clean</li> <li>Do not bleach</li> </ul>
	wrinkling and dulling of sheen.  Blade: Composition: Microns/Mils: 45°/60° PU 100/3.9	Temp: Pressure: Time: Peel: 275° F/135° C Medium 15 sec. WARM	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
EasyWeed" Sub Block	Adheres to:  • 100% uncoated polyester  • Sublimated polyester	<ul> <li>Cut in reverse</li> <li>Weed</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply design, Peel backing, cover and reheat for 2-3 seconds</li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm with mild detergent</li> <li>Hang item to dry</li> <li>Do not dry clean</li> <li>Do not bleach</li> </ul>
	Blade: Composition: Microns/Mils: 45°/60° PU 110/4.3	<b>Temp: Pressure: Time: Peel:</b> 265° F/130° C Medium-Firm 15 sec. COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
CPSIA GERTHED CPSIA GERTHED	Adheres to:  • 100% cotton  • Poly/cotton blends  • 100% uncoated polyester  • Sublimated polyester  • Leather	Cut in reverse     Weed     Preheat garment for 2-3 seconds     Apply design, Peel backing, cover and reheat for 2-3 seconds  Layering is not recommended	Wait 24 hours before first wash     Machine wash warm / mild detergent     Do not bleach    Do not dry clean     Dry at normal setting     Turn inside out
	<b>Blade: Composition: Microns/Mils:</b> 60° PU 325/12.8	Temp: Pressure: Time: Peel: 320° F/160° C Firm 10-15 sec. HOT	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
CADflex™	Adheres to:  •100% cotton • Poly/cotton blends  •100% uncoated polyester • Leather	<ul> <li>Cut in reverse</li> <li>Weed</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply design, Peel backing, cover and reheat for 2-3 seconds</li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm with mild detergent</li> <li>Dry at normal setting</li> <li>Do not dry clean</li> <li>Do not bleach</li> </ul>
	Blade: Composition: Microns/Mils: 45°/60° PVC 160-190/6.3-7.5	<b>Temp: Pressure: Time: Peel:</b> 305° F/150° C Medium-Firm 15 sec. COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet





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StripFlock*	Adheres to: •100% cotton • Poly/cotton blends •100% uncoated polyester • Leather •Sublimated polyester	<ul> <li>Cut in reverse</li> <li>Weed</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply design, Peel backing, cover and reheat for 2-3 seconds</li> </ul>	Wait 24 hours before first wash     Machine wash warm / mild detergent     Do not bleach    Do not dry clean     Dry at normal setting    Turn inside out
	<b>Blade: Composition: Microns/Mils:</b> 45°/60° PVC 410/16.1	Temp: Pressure: Time: Peel: 320° F/160° C Medium 15-20 sec. COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
VideoFlex	Adheres to:  • 100% uncoated polyester  • Poly/cotton blends • Lightly siliconed nylon • Leather	<ul> <li>Cut in reverse</li> <li>Weed</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply design, Peel backing, cover and reheat for 2-3 seconds</li> </ul>	• Wait 24 hours before first wash     • Machine wash warm / mild detergent     • Do not bleach    • Do not dry clean     • Dry at normal setting    • Turn inside out
	<b>Blade: Composition: Microns/Mils:</b> 45°/60° PU 410/16.1	Temp: Pressure: Time: Peel: 305° F/150° C Medium 10-15 sec. COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
CPSIA CERTIFIED HOLOGORAPHIC	Adheres to:  •100% cotton • Poly/cotton blends  •100% uncoated polyester • Leather  •Sublimated polyester	<ul> <li>Cut in reverse</li> <li>Weed</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply design, Peel backing, cover and reheat for 2-3 seconds</li> </ul>	Wait 24 hours before first wash     Machine wash warm / mild detergent     Do not bleach     Hang item to dry
	Blade: Composition: Microns/Mils: 45°/60° PET 110/4.3	Temp: Pressure: Time: Peel: 320° F/160° C Medium 15-20 sec. COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
Srick	Adheres to:  •100% cotton • Poly/cotton blends  •100% uncoated polyester •  • Lycra® / Spandex  Due to the thickness of the material, expose a significant amount of the blade tip before cutting.	Cut in reverse  Weed  Preheat garment for 20 seconds  Tack design for 10 seconds on face  Turn inside out and heat for 20 seconds on adhesive side	Wait 24 hours before first wash     Machine wash cold with mild detergent     Do not dry clean    Hang item to dry     Do not bleach    Dry at low setting
	<b>Blade: Composition: Microns/Mils:</b> 60° PU 1000/39.3	Temp: Pressure: Time: Peel: 311° F/155° C Medium-Firm 20 sec. COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
ReflectAll*	Adheres to:  •100% cotton • Poly/cotton blends  •100% uncoated polyester  •Lycra®/spandex •Leather	Remove Liner Cut in reverse  Weed Preheat garment for 2-3 seconds Apply for 5 seconds, peel HOT, then cover and heat for 10 seconds	Wait 24 hours before first wash     Machine wash warm / mild detergent     Do not bleach    Do not dry clean     Dry at normal setting    Turn inside out
	<b>Blade: Composition: Microns/Mils:</b> 45°/60° PU 135-180/5.3-7.1	Temp: Pressure: Time: Peel: 305° F/150° C Medium 5 sec. HOT	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
Extra Reflex	Adheres to:  •100% cotton • Poly/cotton blends  •100% uncoated polyester  •Leather	Remove Liner • Cut in reverse  Weed • Preheat garment for 2-3 seconds  Apply for 2 seconds, peel COLD, then cover and heat for 10 seconds	Wait 24 hours before first wash     Machine wash warm / mild detergent     Do not bleach    Do not dry clean     Can be machine dried but hanging item to dry will preserve reflective quality
	Blade: Composition: Microns/Mils: 45°/60° PET 110/4.3	Temp: Pressure: Time: Peel: 320° F/160° C Medium 10 sec. WARM	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
Metallic	Adheres to:  •100% cotton • Poly/cotton blends  •100% uncoated polyester • Leather  •Sublimated polyester	<ul> <li>Cut in reverse</li> <li>Weed</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply design, Peel backing, cover and reheat for 2-3 seconds</li> </ul>	■ Wait 24 hours before first wash     ■ Hand wash in cold water    ■ Do not bleach     ■ Do not dry clean    ■ Hang item to dry
	Blade: Composition: Microns/Mils: 45°/60° PET 100/3.9 *Metallic is a unique prod	Temp: Pressure: Time: Peel:  305° F/150° C Medium 10-15 sec. COLD duct – cracking and delamination may occur after washing. Results	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet are not predictable.



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