



## 2016 PRINT AND CUT MATERIAL

## APPLICATION INSTRUCTIONS

	DETAILS	PRODUCTION / APPLICATION	CARE INSTRUCTIONS / ACCESSORIES
CPSIA GERIHED OF PARTIES OF SEVERALES	Adheres to:  • 100% cotton  • 100% uncoated polyester  • Poly/cotton blends • Lycra/spandex • Leather  Compatible with Eco Solvent and Solvent based inks	<ul> <li>Heater/dryer setting: 113° F/45° C-122° F/50° C</li> <li>Print and cut material</li> <li>With heavy saturation ink, dry for 1 hour before cutting</li> <li>Cut and Weed design</li> <li>Use TTD Easy Mask to transfer image</li> </ul>	Wait 24 hours before first wash     Machine wash warm with mild detergent     Do not bleach     Do not dry clean     Dry at normal setting     Iron friendly
Cold	Blade: Composition: Microns/Mils: 45°/60° PU 70/2.8	Temp: Pressure: Time: Peel: 295° F/146° C Medium 15-20 sec. HOT For best performance, cover and reheat for 2-3 seconds	Recommended Accessories: TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet
ColorPrint Soft	Adheres to:  • White or light colors only  • 100% cotton  • 100% uncoated polyester  • Poly/cotton blends  Compatible with Eco Solvent and Solvent based inks	Perform a test cut Print in positive and cut material Weed design Allow 30 min. to 1 hour dry time for most designs No masking required! Peel design after 15 seconds - but not longer than 1 minute, jryess shirt again and peel WARM after waiting 15 seconds	Wait 24 hours before first wash     Machine wash warm with mild detergent     Do not bleach
	Blade: Composition: Microns/Mils: 45°/60° PU 30/1.2	Temp:Pressure:Time:Peel:311° F/155° CMedium10-15 sec.WARM	Recommended Accessories: Siser weeder, Siser squeegee, multipurpose paper, heat transfer cover sheet
ColorPrint Soft Opaque	Adheres to:  • 100% cotton  • 100% uncoated polyester  • Poly/cotton blends  • Lycra/spandex • Leather  Compatible with Eco Solvent and Solvent based inks	<ul> <li>Heater/dryer setting: 113°F/45°C-122°F/50°C</li> <li>Print and cut material</li> <li>Allow 30 min. to 1 hour dry time for most designs before masking</li> <li>Weed design</li> <li>Use TTD Easy Mask to transfer image</li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash cold with mild detergent</li> <li>Do not bleach</li> <li>Do not dry clean</li> <li>Hang item to dry</li> <li>Turn garment inside out</li> </ul>
	Blade: Composition: Microns/Mils: 45°/60° PU 45/1.7	<b>Temp: Pressure: Time: Peel:</b> 311° F/155° C Medium-Firm 15 sec. WARM	Recommended Accessories: TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet
ColorPrint"   Easy	Adheres to:  • 100% cotton  • 100% uncoated polyester  • Poly/cotton blends  Compatible with Eco Solvent and Solvent based inks	<ul> <li>Print and cut material</li> <li>No dry time required!</li> <li>Weed design</li> <li>Use TTD Easy Mask to transfer image</li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Turn garment inside out</li> <li>Machine wash warm with mild detergent</li> <li>Do not bleach</li> <li>Dry at normal setting</li> </ul>
	Blade: Composition: Microns/Mils: 45°/60° PU 80/3.1	<b>Temp: Pressure: Time: Peel:</b> 300° F/149° C Medium 15 sec. WARM	Recommended Accessories: TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet
ColorPrint <sup>®</sup> Sxtra	Adheres to:  • 100% cotton  • 100% uncoated polyester  • Poly/cotton blends • Lightly siliconed nylon • Leather  Compatible with Eco Solvent, Solvent, Latex and Thermal Resin (Gerber Printers) Inks.	<ul> <li>Print and cut material</li> <li>Weed design</li> <li>Allow 30 min. to 1 hour dry time for most designs before masking</li> <li>Use TTD Easy Mask to transfer image</li> </ul>	Wait 24 hours before first wash     Turn garment inside out     Machine wash warm with mild detergent     Do not dry clean     Dry at normal setting
	Blade: Composition: Microns/Mils: 45°/60° PVC 135/5.3	<b>Temp: Pressure: Time: Peel:</b> 320° F/160° C Medium 10-15 sec. HOT	Recommended Accessories: TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet
ColorPrint*	Adheres to:  •100% cotton  •100% uncoated polyester  •Poly/cotton blends  •Leather •Sublimated polyester  Compatible with Eco Solvent and Solvent based inks	<ul> <li>Heater/dryer setting: 113° F/45° C-122° F/50° C</li> <li>Print and cut material - no dry time required</li> <li>Weed design</li> <li>Use TTD Easy Mask to transfer image</li> </ul> For best performance, cover and reheat for 2-3 seconds	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm with mild detergent</li> <li>Do not bleach</li> <li>Do not dry clean</li> <li>Dry at normal setting</li> <li>Turn garment inside out</li> </ul>
	Blade: Composition: Microns/Mils: 45°/60° PU 110/4.3	Temp:Pressure:Time:Peel:265° F/130° CMedium15 sec.WARM	Recommended Accessories: TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet
ColorPrint* Glitter	Adheres to:  • 100% cotton  • 100% uncoated polyester  • Poly/cotton blends • Leather  Compatible with Eco Solvent , Solvent , Latex and Thermal Resin (Gerber Printers) Inks.	<ul> <li>Print and cut material</li> <li>Weed design</li> <li>Allow 30 min. to 1 hour dry time for most designs before masking</li> <li>Use TTD Easy Mask to transfer image</li> </ul>	Wait 24 hours before first wash     Turn garment inside out     Machine wash warm with mild detergent     Do not bleach     Do not dry clean     Dry at normal setting
	Blade: Composition: Microns/Mils: 45°/60° PVC 350/13.8	Temp:Pressure:Time:Peel:320° F/160° CMedium15 sec.HOT	Recommended Accessories: TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet

